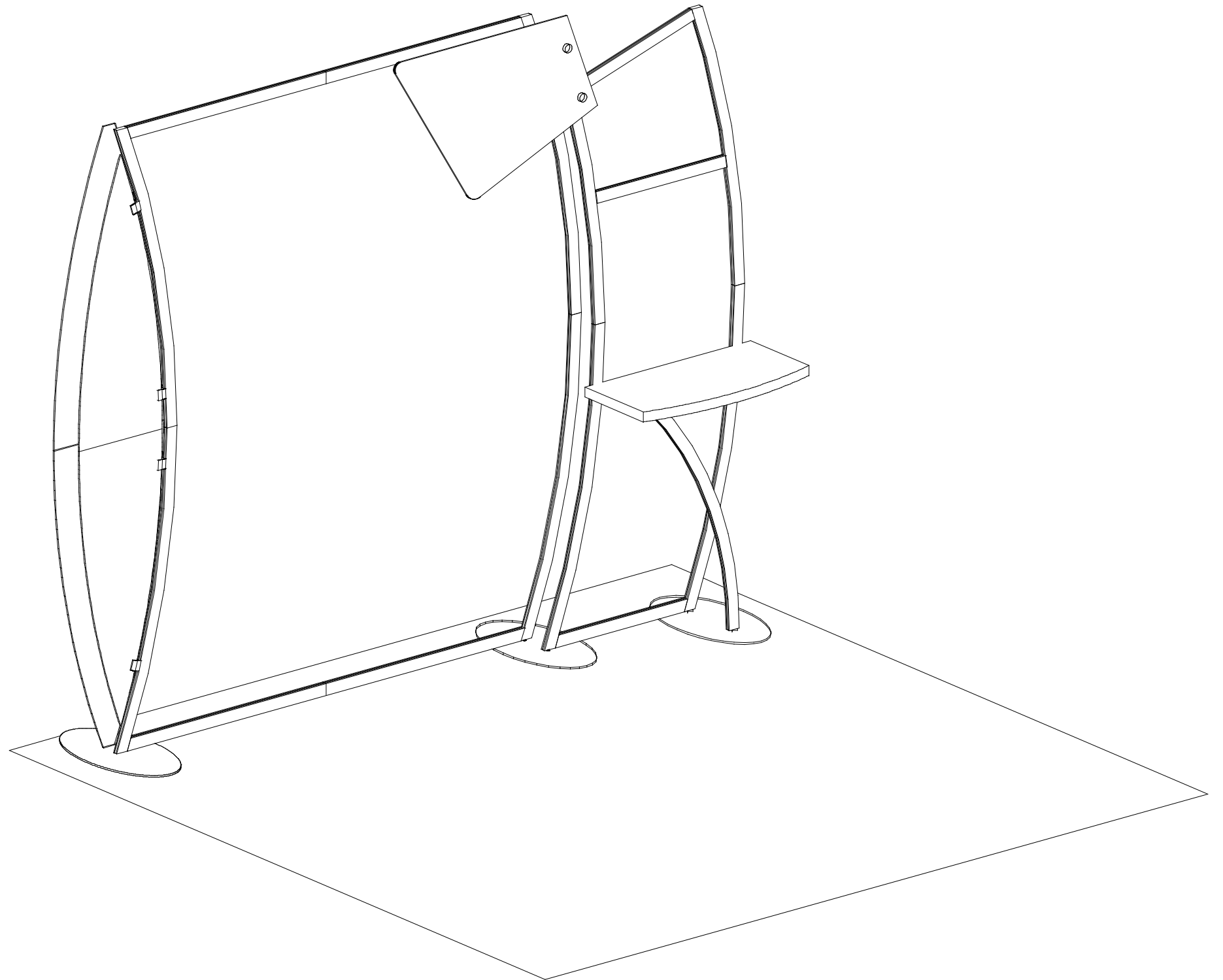
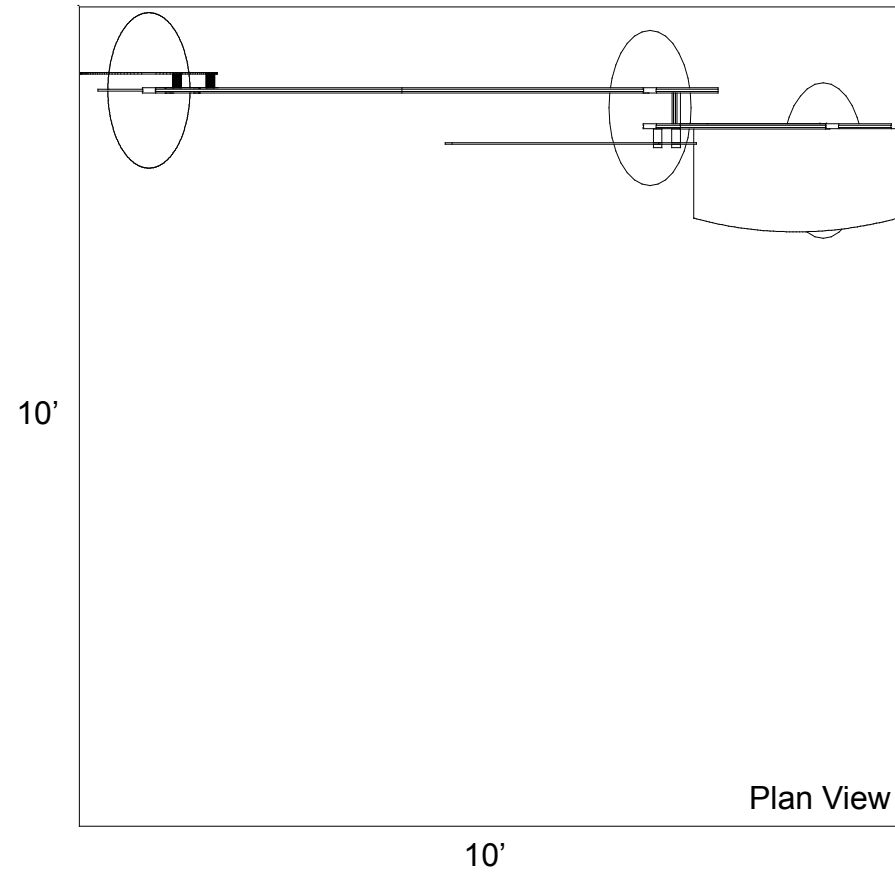


**visionary**<sup>™</sup>  
DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# visionary™ DESIGNS

## Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



**The Tool**

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

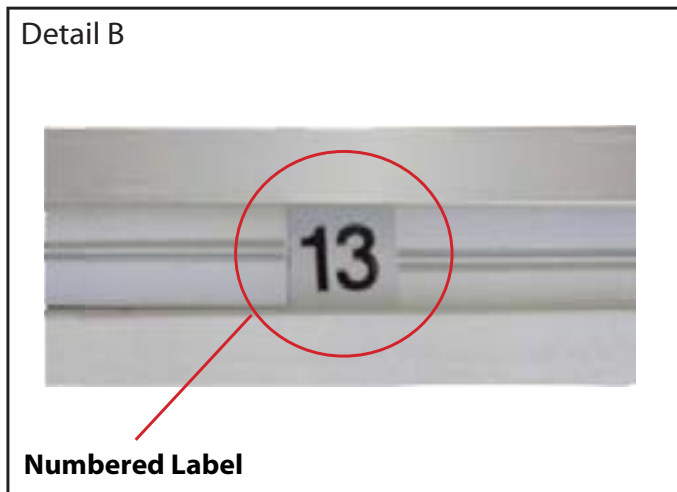


**Typical Connection**



**Typical Connection (cont'd)**

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



**Detail B**

**Numbered Label**

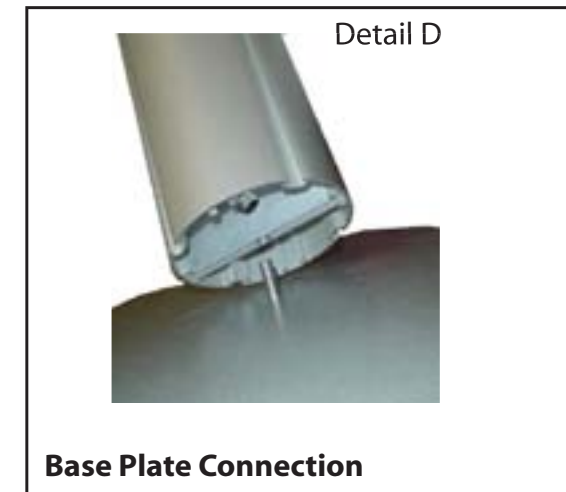
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



**Detail C**

**Horizontal Inline Connection** (remove only one setscrew)

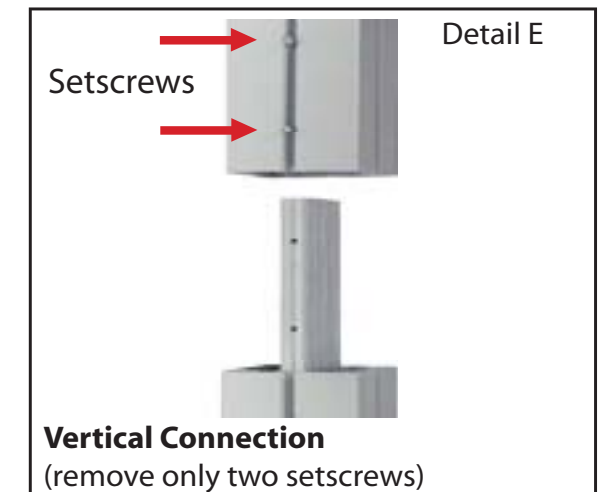
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



**Detail D**

**Base Plate Connection**

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



**Detail E**

**Vertical Connection**  
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

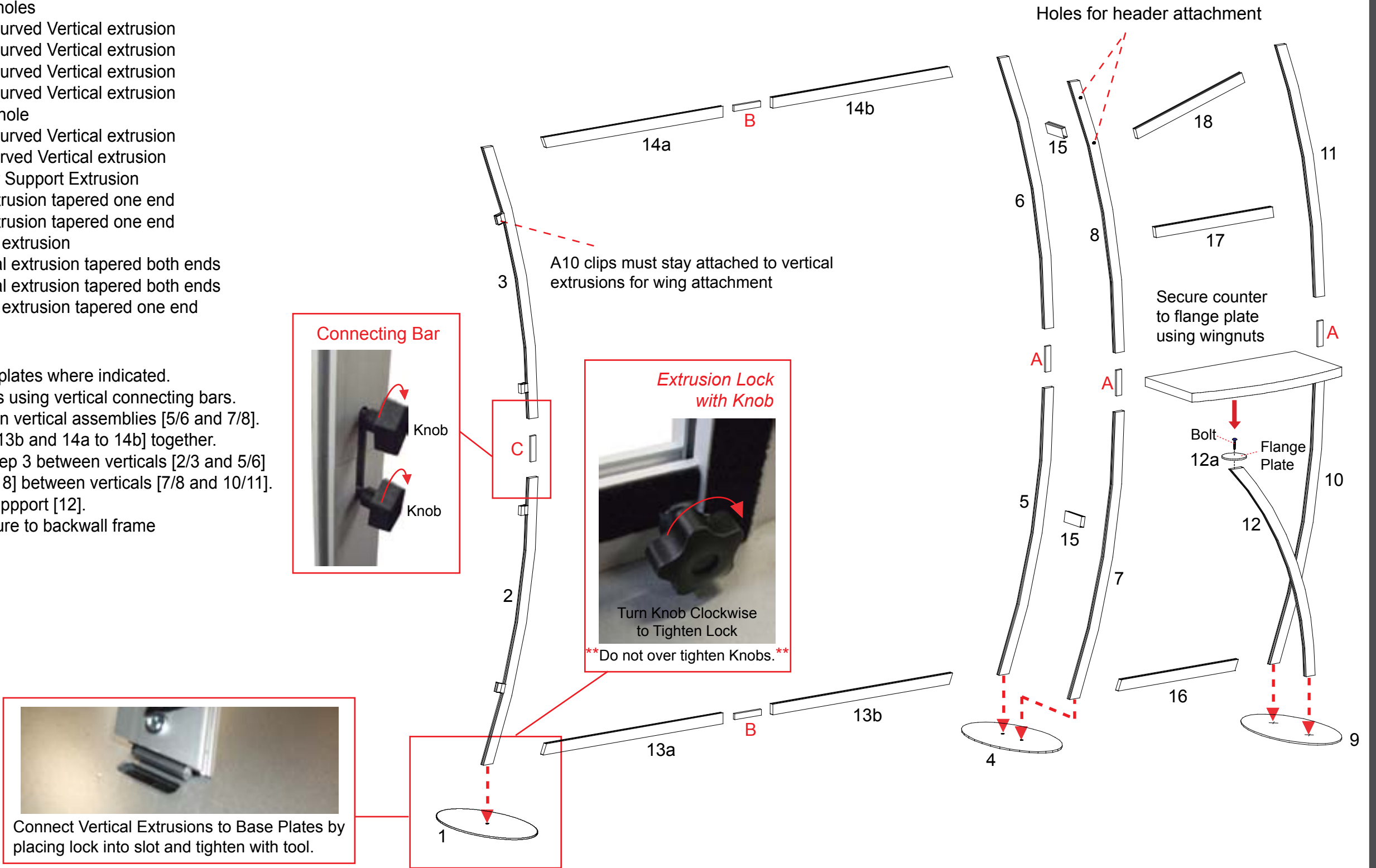
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866.652.2100

Part Number	Qty	Description
1	1	Base Plate w/ one hole
2	1	48.0501" h Lower Curved Vertical extrusion
3	1	48.0501" h Upper Curved Vertical extrusion
4	1	Base Plate w/ two holes
5	1	48.0501" h Lower Curved Vertical extrusion
6	1	48.0501" h Upper Curved Vertical extrusion
7	1	48.0501" h Lower Curved Vertical extrusion
8	1	48.0501" h Upper Curved Vertical extrusion
9	1	Base Plate w/ one hole
10	1	48.0501" h Lower Curved Vertical extrusion
11	1	48.050" h Upper Curved Vertical extrusion
12	1	40.5969" w Counter Support Extrusion
13a/13b	1/1	36" w Horizontal extrusion tapered one end
14/14A	1/1	36" w Horizontal extrusion tapered one end
15	2	4.512" w Horizontal extrusion
16	1	24.247" w Horizontal extrusion tapered both ends
17	1	23.773" w Horizontal extrusion tapered both ends
18	1	22.44" w Horizontal extrusion tapered one end

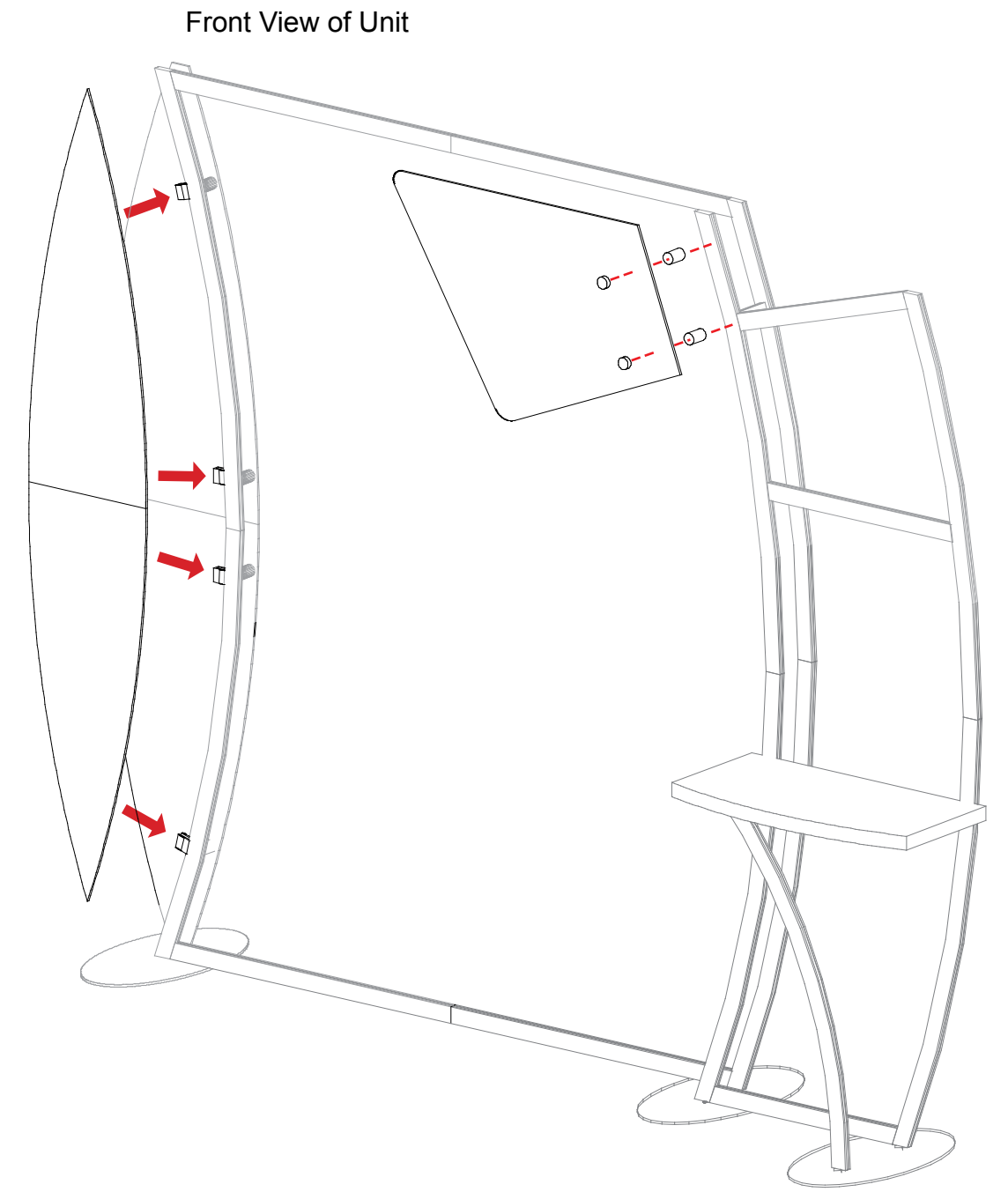
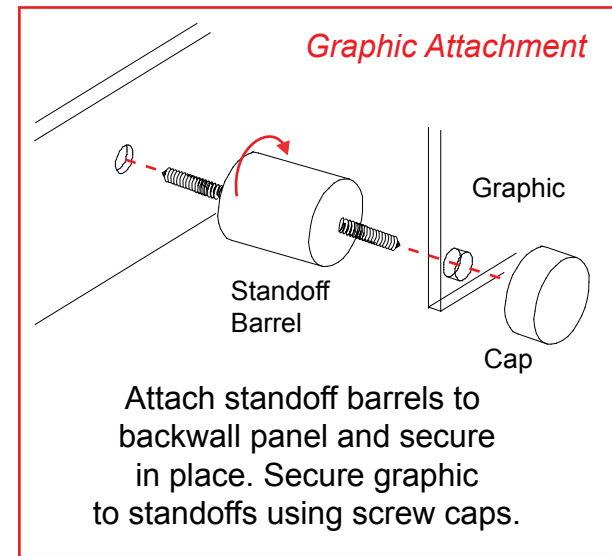
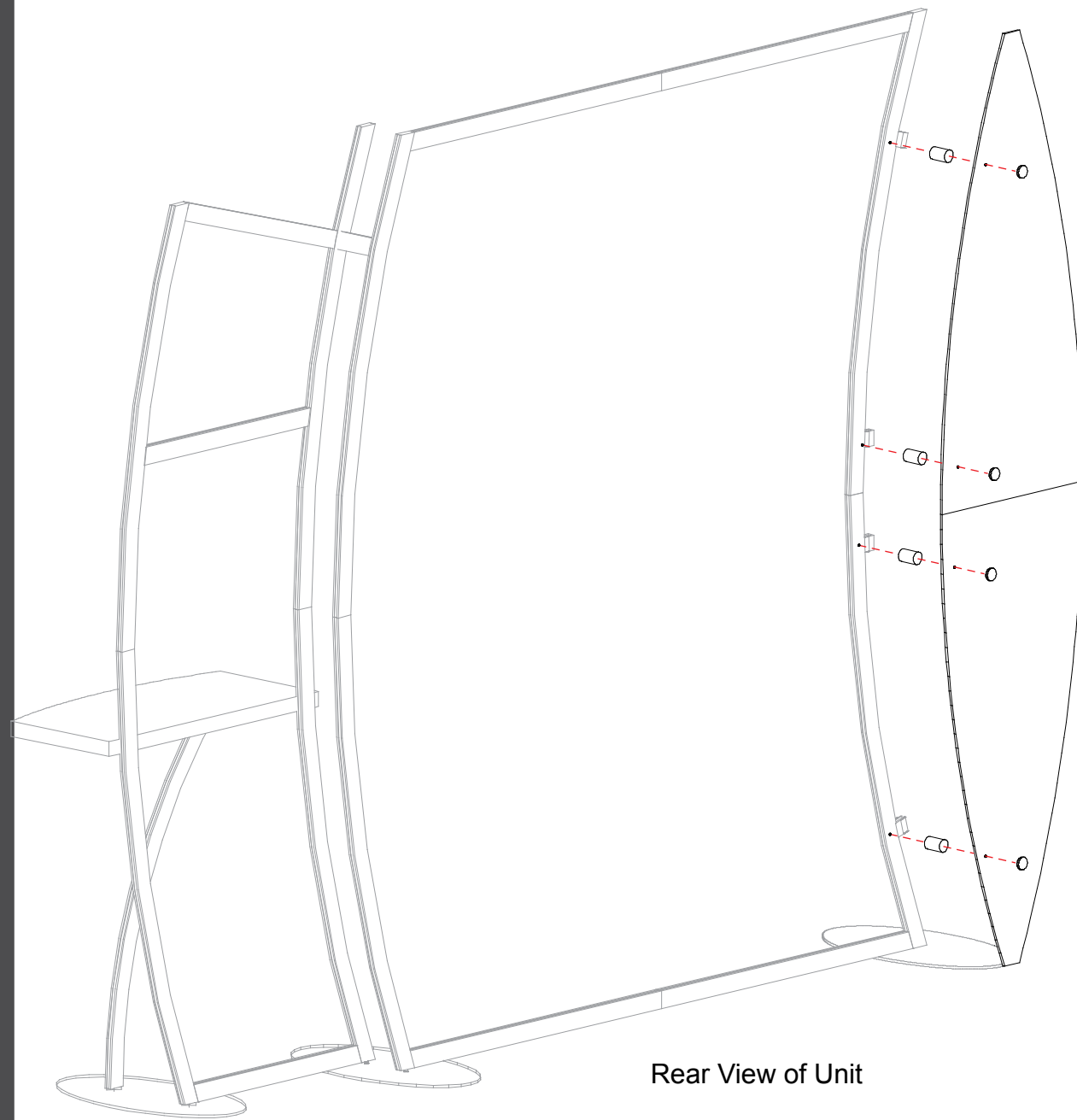
Steps:

- 1) Lock lower vertical extrusions to base plates where indicated.
- 2) Attach upper verticals to lower verticals using vertical connecting bars.
- 3) Lock horizontal extrusions [15] between vertical assemblies [5/6 and 7/8].
- 4) Connect horizontal extrusions [13a to 13b and 14a to 14b] together.
- 5) Connect horizontal assemblies from step 3 between verticals [2/3 and 5/6] and horizontal extrusions [16, 17 and 18] between verticals [7/8 and 10/11].
- 6) Attach flange plate to top of counter support [12].
- 7) Attach counter to flange plate and secure to backwall frame using thumbscrews.



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